

**RFID**  
JOURNAL  
**LIVE!** 20   
2003 - 2022

**MAY 17 - 19, 2022**

MANDALAY BAY | LAS VEGAS, NV

## Improving Traceability for Beverage Companies with RFID

Grant Cook

President- Enpro Inc.



# Purpose

- The purpose of this presentation is to help you better understand how Enpro Inc. used HF-RFID to detect missing vent tubes during the high speed carbonated beverage filling process



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# Presentation Road Map

- The story of Enpro Inc (formerly Dorcia Engineering)
- What is the key issue that Enpro solved?
- How did Enpro deploy HF-RFID in a high speed application ?
- How does the Enpro solution benefit carbonated beverage manufactures?



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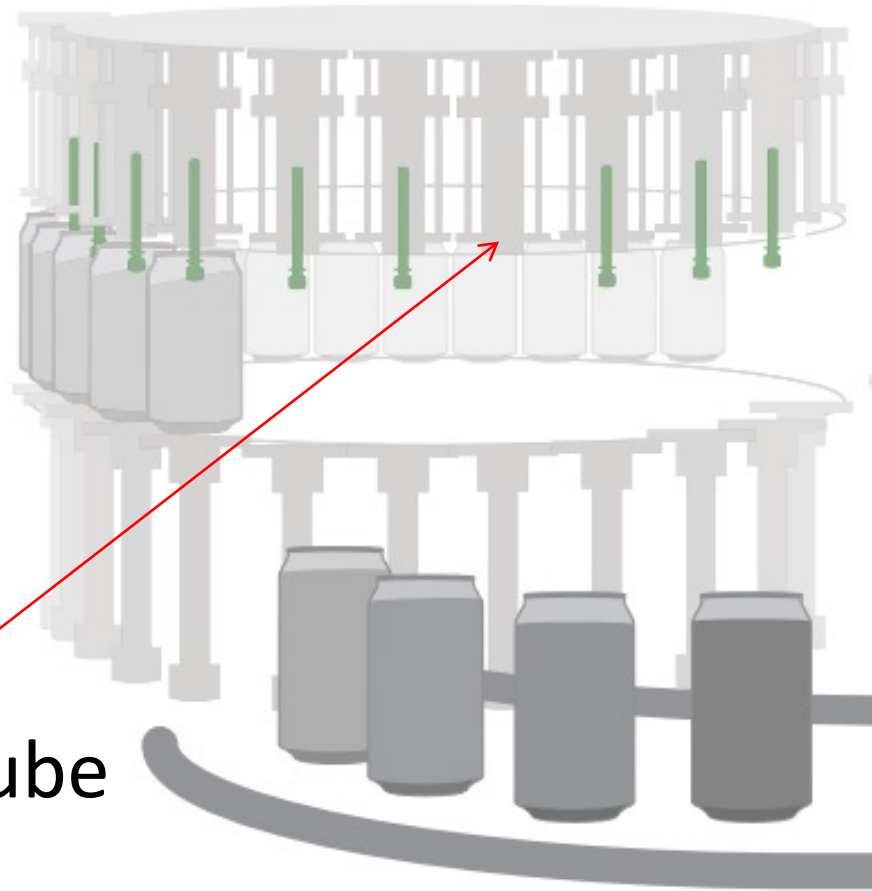
# The Enpro Inc. /Dorcia Engineering Story

- Founded in 2009 in Chicago, IL.
- Build and design traceable systems for the worlds largest beverage manufactures
- As of September 1<sup>st</sup> Dorcia was acquired by Enpro Incorporated



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# What is the key issue Enpro solved?



Missing Vent Tube



2000 cans  
filled per minute



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# What is the key issue Enpro solved ?

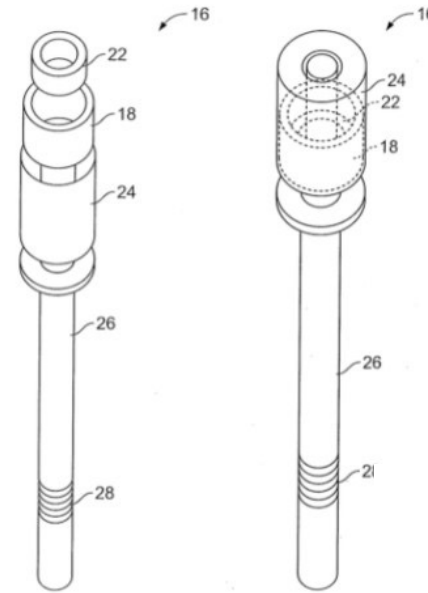
- Missing Vent Tubes cause safety concerns
- Every 30 mins operators stop the filler manually check vent tubes
- Large amount of down time and product waste



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# How did Enpro deploy HF-RFID in a high speed application ?

- Required a non-contact, harsh environment , high speed monitoring system
- High frequency (HF) RFID operates at 13.56MHz. It is capable of reading anywhere from 30-800 tags per second
- Partnering with **FEIG ELECTRONIC** system is able to achieve **2900 cans per minute**



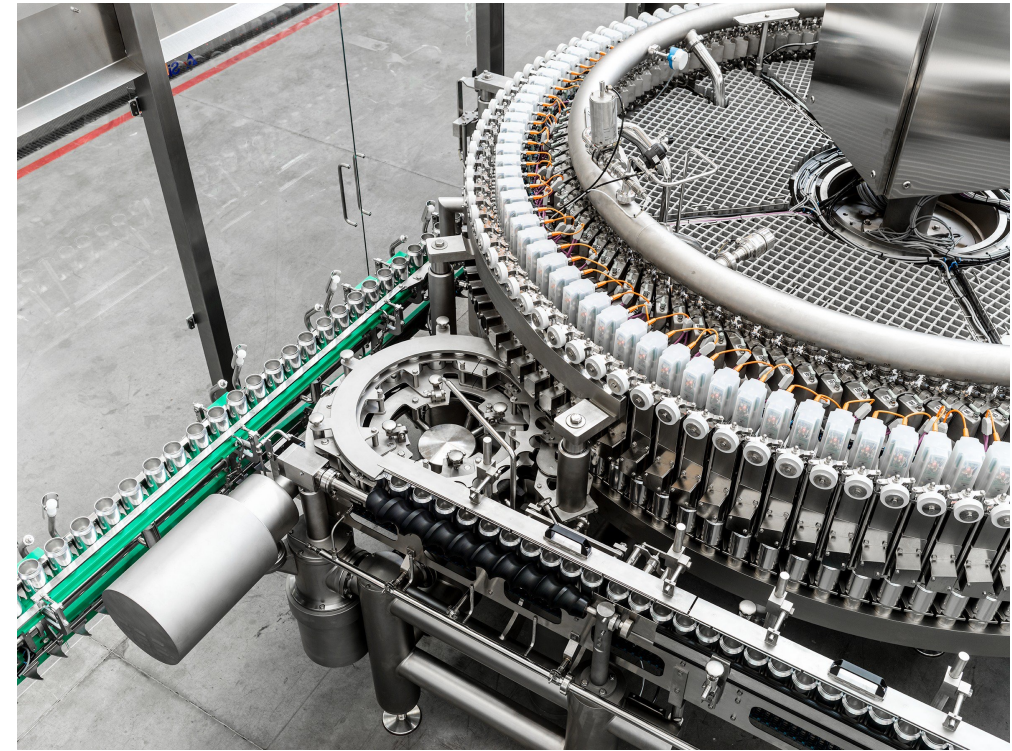
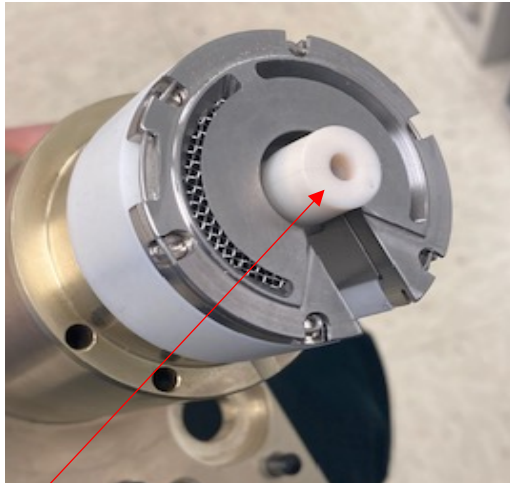
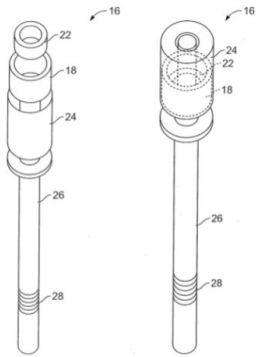
**FEIG**  
ELECTRONIC



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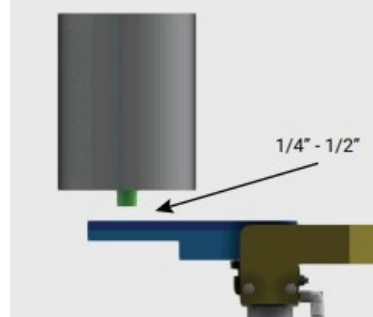
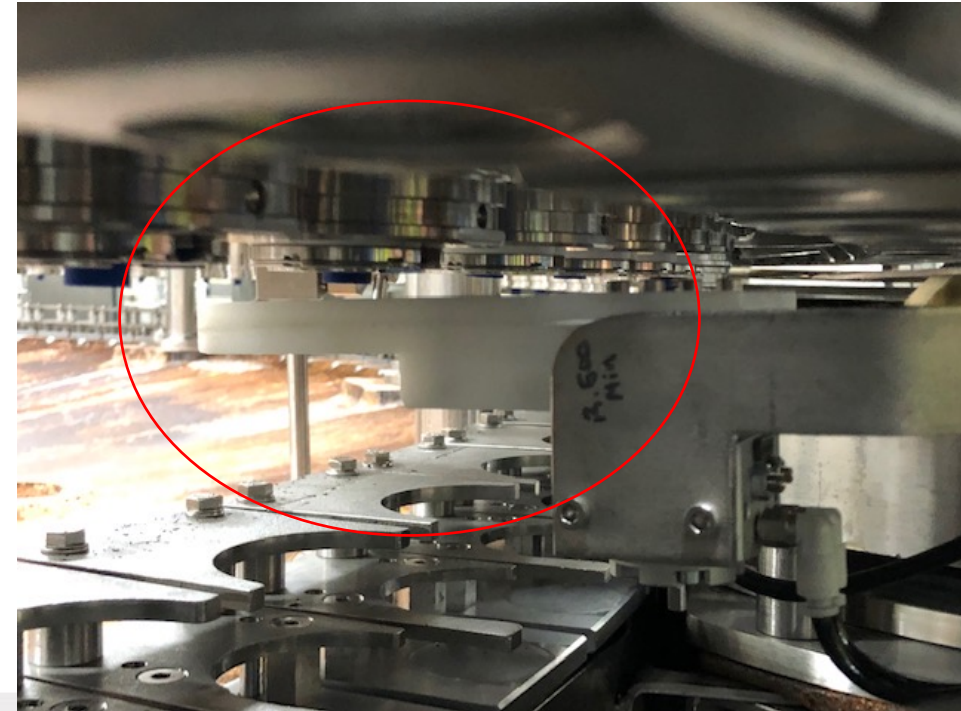
# How did Enpro deploy HF-RFID in a high speed application ?



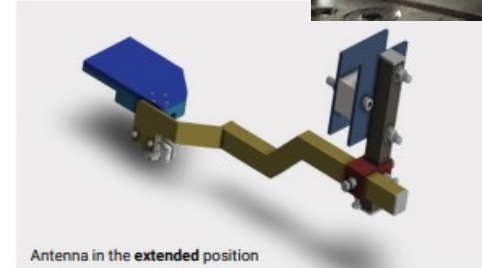
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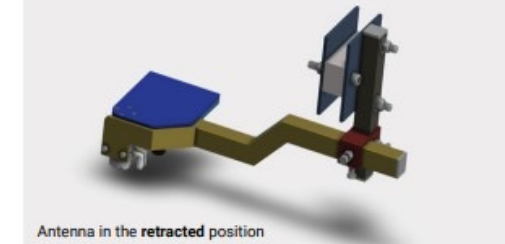
# How did Enpro deploy HF-RFID in a high speed application ?



Antenna Positions



Antenna in the **extended** position



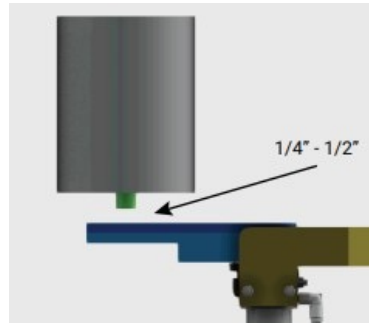
Antenna in the **retracted** position



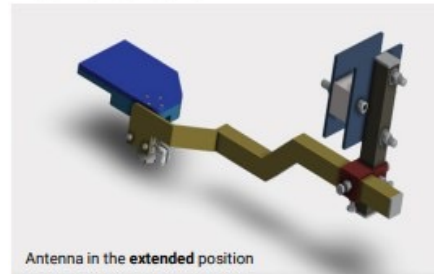
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# How did Enpro deploy HF-RFID in a high speed application ?



Antenna Positions



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How did Enpro deploy HF-RFID in a high speed application ?

<https://www.youtube.com/watch?v=9q7TmSmqRiU>

Insert Video Here



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# How does the Enpro solution benefit beverage manufactures?

- Eliminates 30 minute line production stops for manual vent tube checks
- Reduces consumer risk
- Increases production output
- Eliminates product waste





**THANK YOU**

