



# Antitrust Caution

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## **GS1 US is committed to complying fully with antitrust laws.**

We ask and expect everyone to refrain from discussing prices, margins, discounts, suppliers, the timing of price changes, marketing or product plans, or other competitively sensitive topics.

If anyone has concerns about the propriety of a discussion, please inform a GS1 US<sup>®</sup> representative as soon as possible.

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[www.gs1us.org/gs1-us-antitrust-compliance-policy](http://www.gs1us.org/gs1-us-antitrust-compliance-policy)

# Agenda

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- Introductions
- The Pain of Claims
- Solving the Pain of Claims

# Speakers

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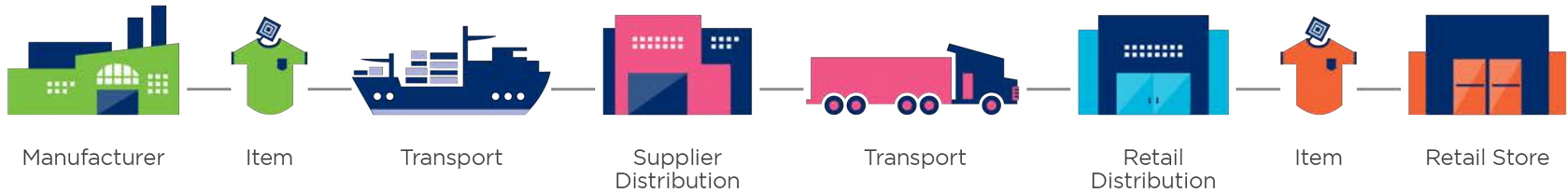


**Jonathan Gregory**  
Director of Community  
Engagement, GS1 US



**Justin Patton**  
Director, Auburn  
University RFID Lab

# Retail Pain Points



**\$98B**  
Counterfeiting

**\$35B**  
Claims

**\$47B**  
Shrink

\*Data from FY 2017, per CHIP Whitepaper

# Supply Chain Claims & Causes

**\$35B** Claims Yearly

**Full Case Shortage**

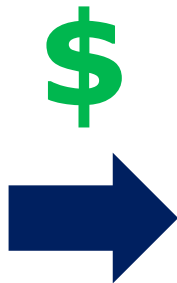


**Partial Case-Pack Shortage**



# Effects of Case-Pack Accuracy

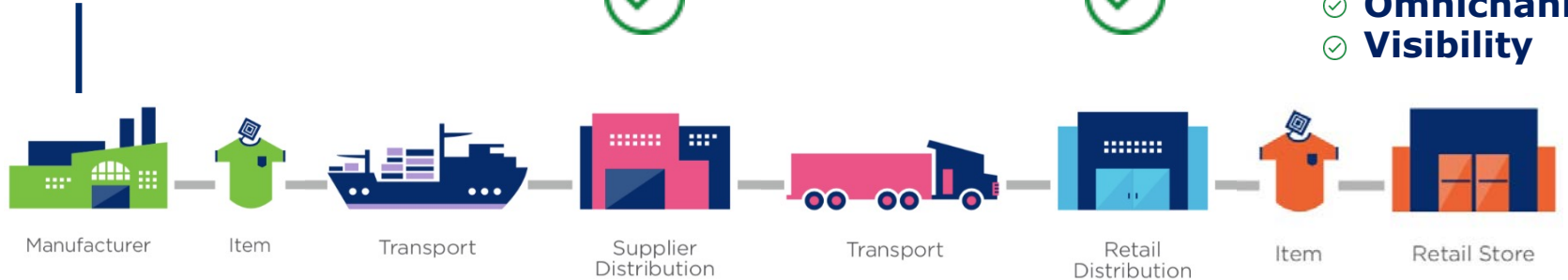
## Case-Pack Inaccuracy



- Claims costs + associated labor
- Low inventory accuracy
- Inability to fulfill sales
- Difficulty with **omnichannel** picks
- Cost of substitution
- Poor replenishment cycles

# Effects of Case-Pack Accuracy

## RFID Source Tagging



- ✓ Accurate Inv.
- ✓ Omnichannel
- ✓ Visibility



# Challenges

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- How do I **avoid mis-packing** cases/cartons?
- How do we **reliably read** case/carton-pack data?
- How do we **share this data** with trade partners?

# Southern Fried Cotton Case Study

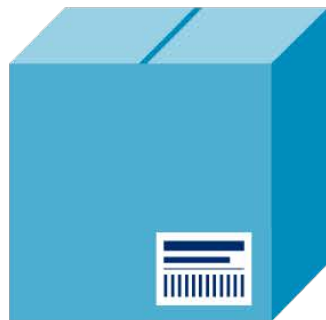
**Successful EPC/RFID solution deployment achieves high levels of order accuracy and operational efficiency**

<https://www.gs1us.org/sfc>



***After RFID deployment, chargebacks were reduced by 98.8%—improving accuracy, delivering a solid ROI and payback in less than eight months.***

# Share Case/Carton-Pack Data: EPCIS Format

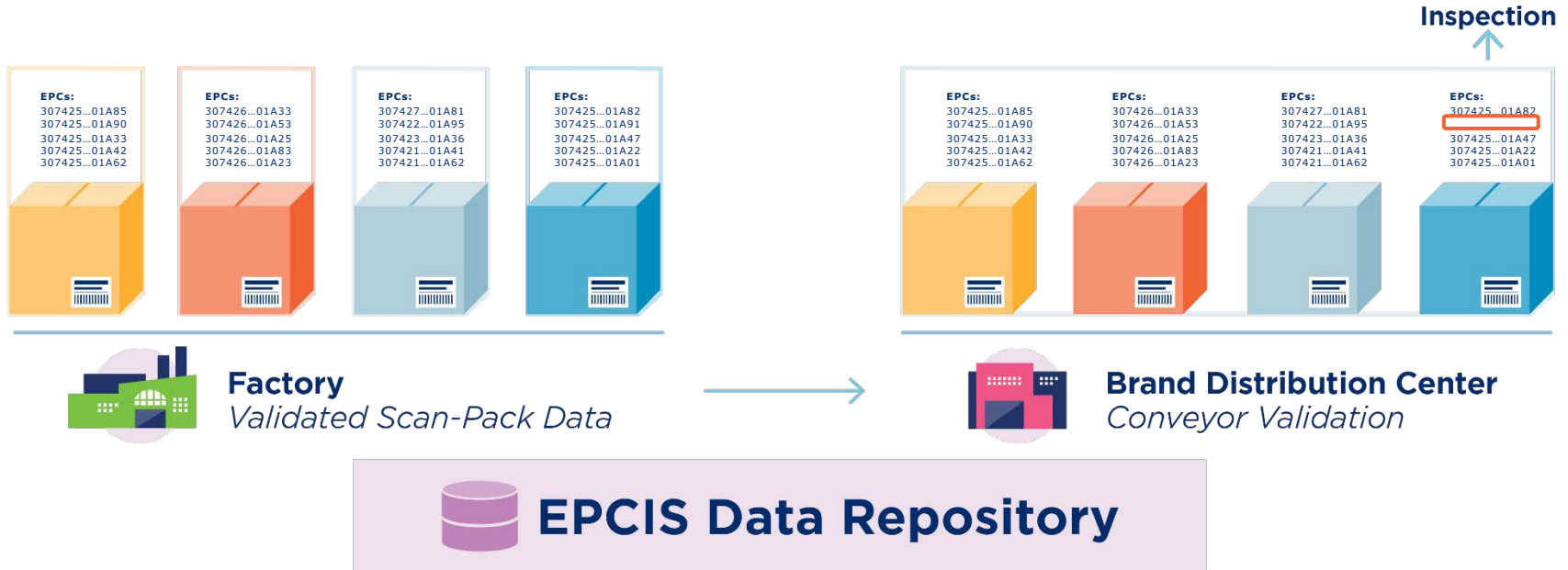


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eventTimeZoneOffset: "-06:00"  
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  childEPCs:  
    epc: "urn:epc:id:sgtin:0614141.107346.2017"  
    epc: "urn:epc:id:sgtin:0614141.107346.2018"  
    epc: "urn:epc:id:sgtin:0614141.107346.2019"  
    epc: "urn:epc:id:sgtin:0614141.107346.2020"  
    epc: "urn:epc:id:sgtin:0614141.107346.2021"  
bizStep: "urn:epcglobal:cbv:bizstep:packing"  
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readPoint: "urn:epc:id:sgln:0614141.00000.100"  
bizLocation: "urn:epc:id:sgln:0614141.00000.0"
```



**Factory**  
*Validated Scan-Pack Data*

# Solution Approach



# EPC “Blast” Conveyor Components



## Physical Components:

- Fixed readers with multiple antennas
- Antennas spread over extended portion of conveyance
- No shielding or carton isolation required

# GS1 US: RFID Claims Compliance Workgroup

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- Developing best practices to address carton pack accuracy claims
- Working to create an industry-specific guideline
  - Data capture, validation, sharing, and claims harmonization
- Currently has 55 people from 31 organizations
- You are welcome to join!

# Contact Information

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Director, Community Engagement, GS1 US

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[www.gs1us.org](http://www.gs1us.org)

Also see: <https://site.gs1us.org/rfid>

# Thank You!

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\*If applicable

# Appendix

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# GS1 US Cross-Industry RFID Discussion Group

- GS1 US is establishing the **GS1 US Cross-Industry RFID Discussion Group** to bring together stakeholders from various industries to discuss how RFID can support supply chain and inventory management imperatives.
- If you have any questions, please contact Jonathan Gregory ([jgregory@gs1us.org](mailto:jgregory@gs1us.org)).



# New GS1 US RFID Web Experience

## Unlock Inventory Visibility with EPC-Enabled RFID

EPC-enabled RFID is unique identification technology that helps capture product identity at scale for more efficient, accurate, and transparent tracking from start to finish.

- Centralized web experience to help users easily find resources related to EPC-enabled RFID
- Experience will get expanded iteratively as new content and user needs emerge

<https://site.gs1us.org/rfid.html>

# GS1 Standards in Apparel and GM

## Identify: GS1 Identification Numbers

**GLN** Global Location Number    **GTIN®** Global Trade Item Number®    **SSCC** Serial Shipping Container Code    **EPC®/SGTIN** Serialized Global Trade Item Number



## Capture: GS1 Data Carriers

### Barcodes

EAN®/U.P.C.



GS1 DataBar®



GS1 DataMatrix



ITF-14



GS1-128 (SSCC)



### EPC-Enabled RFID Tags

HF RFID



UHF RFID



## Share: GS1 Data Exchange

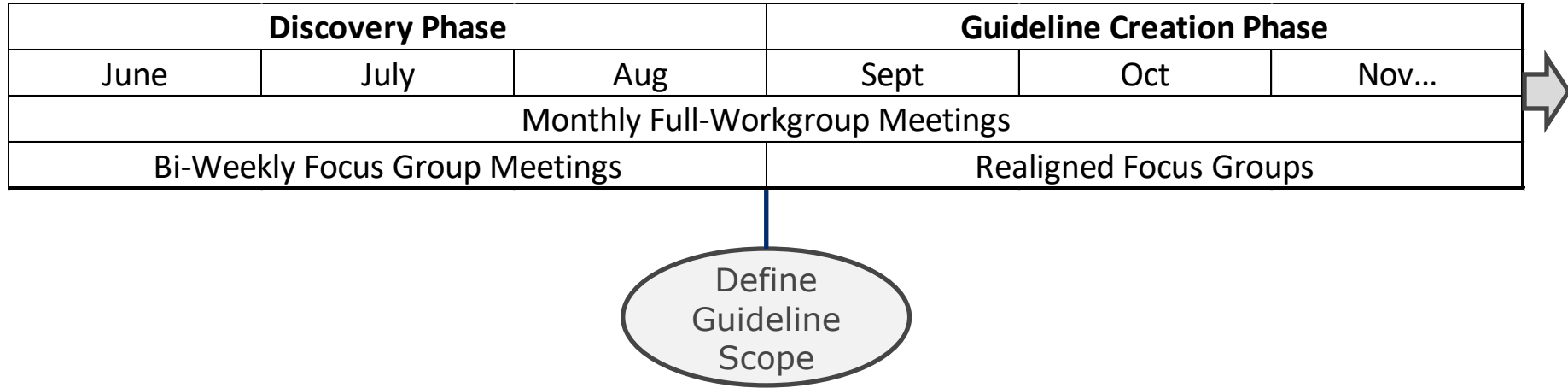
**Master Data** Global Data Synchronization Network™ (GDSN®)

**Transactional Data** Electronic Data Interchange (EDI)

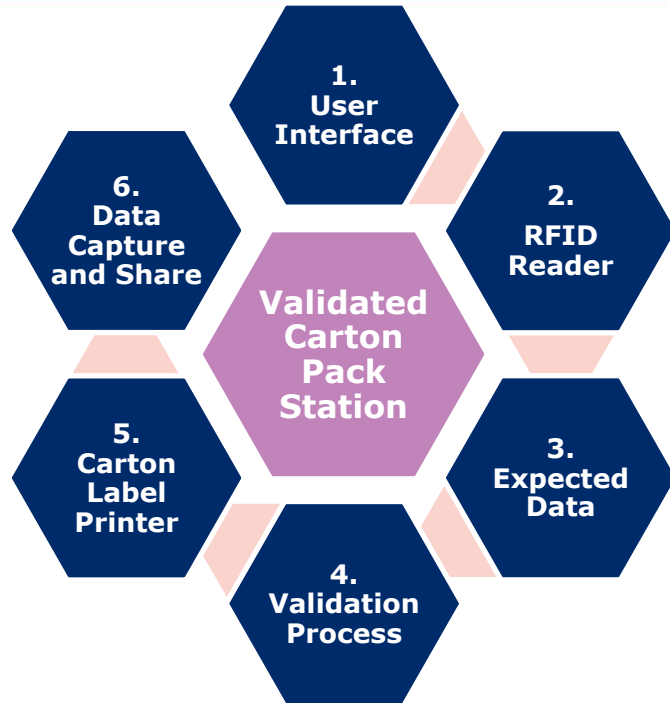
**Physical Event Data** EPC Information Services (EPCIS)



# Timeline



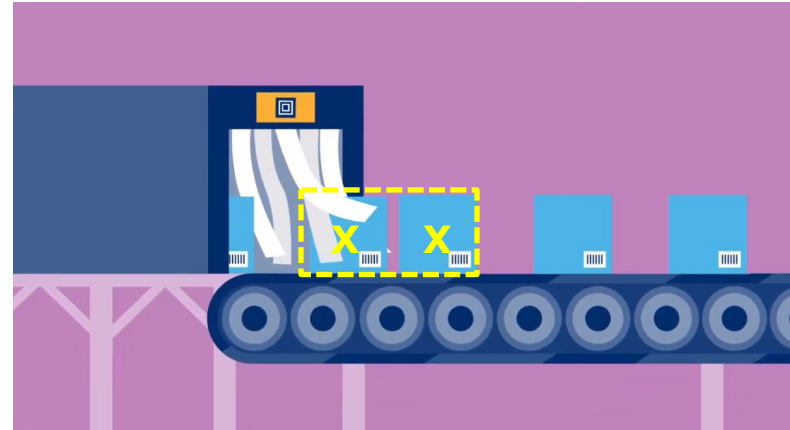
# Validated Carton Scan Pack Station Components





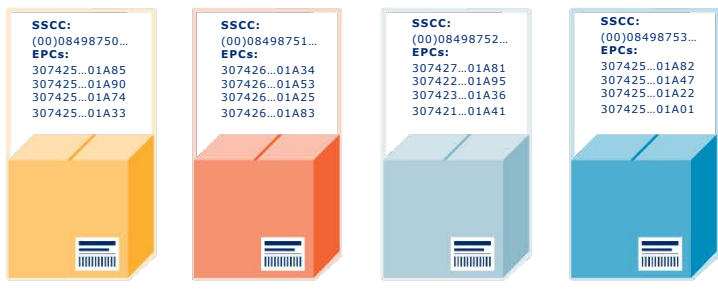
# Distribution Center Conveyor Challenge

- Conveyor Capture Challenge:
  - Items in a carton on a conveyor
  - No impact to throughput
  - Minimal/no change to infrastructure
  - Traveling at variable speed
  - Varied categories (footwear, basics,...)
  - Near 100% accuracy requirement
  - Associating items to the right carton
  - With the prior/next carton in close proximity.



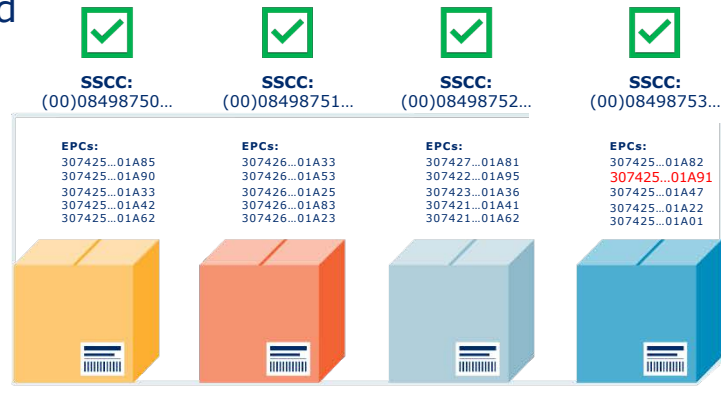
# EPC-Blast Case Validation

- Case-receipt is validated based on prior knowledge of case content. If at least one EPC in an expected case is read, the case is verified as received.



**Factory**

*Validated Scan-Pack Data*



**Brand Distribution Center**

*Conveyor Validation*



**EPC Data Repository**

# EPC-Blast Unit Validation

- Receipt of individual units is validated based on prior knowledge of case contents. All EPCs from expected cases are expected to be read.

